

## List of Figures

Figure No.	Titles	Page No.
1.	Structure of cotton fibre	4
2.	Sequence of preparatory process	10
3.	Classification of textile scouring agent	11
4.	General classification of bleaching agents	12
5.	Line diagram of a Bioscouring Plant	85
6.	Microbial consortium maintained under anaerobic conditions	86a
7.	Assembly for incubation of anaerobic microorganism	86a
8.	Conventional scouring treatment	88
9.	Dyeing of cotton with Reactive dye	93
10.	Dyeing of polyester/cotton blend fabric	94
11a.	Percentage weight loss of 100% cotton woven fabric after bioscouring and conventional scouring	110
11b.	Percentage weight loss of 69:31 p/c blend woven fabric after bioscouring and conventional scouring	110
12a.	Linear density on 100% cotton woven fabric after bioscouring and conventional scouring	112
12b.	Linear density on 69:31 p/c blend woven fabric after bioscouring & conventional scouring	112
13a.	Cover factor on 100% Cotton woven fabric after Bioscouring and Conventional scouring	113
13b.	Determining the cover factor on 69:31 p/c blend woven fabric after Bioscouring and Conventional scouring	114
14a.	Areal density on 100% Cotton woven fabric after Bioscouring and Conventional treatment.	115

<b>Figure No.</b>	<b>Titles</b>	
14b.	Areal density on 69:31 p/c blends woven fabric after Bioscouring and Conventional scouring.	115
15a.	Yarn Crimp% on 100% Cotton woven fabric after Bioscouring and Conventional scouring.	116
15b.	Yarn Crimp% on 69:31 p/c blend woven fabric after Bioscouring and Conventional scouring.	117
16a.	Dimensional stability on 100% cotton woven fabric after Bioscouring and Conventional scouring	118
16b.	Dimensional stability on 69:31 p/c blend woven fabric after Bioscouring and Conventional scouring	118
17a.	Breaking load and elongation of 100% cotton woven fabric after bioscouring and conventional scouring	119
17b.	Breaking load and elongation percentage of 69:31 p/c blended woven fabric after bioscouring and conventional scouring	120
18a	Tearing strength of 100% cotton woven fabric after bioscouring and conventional scouring	121
18b	Tearing strength of 69:31 p/c blended woven fabric after bioscouring and conventional scouring	121
19a	Whiteness index of 100% cotton woven fabric after bioscouring, conventional scouring and bleaching	122
19b.	Whiteness index of 69:31p/c blended woven fabric after bioscouring, conventional scouring and bleaching	123
20a	Wettability of 100% cotton woven fabric after bioscouring, conventional scouring and bleaching	124
20b.	Wettability of p/c blended woven fabric after bioscouring, conventional scouring and bleaching	124

<b>Figure No.</b>	<b>Titles</b>	
21a	Kawabata Evaluation System for 100% cotton bioscoured and conventional scoured fabrics	125
21b	Kawabata Evaluation System for 69:31 polyester/cotton blended bioscoured and conventional scoured fabrics	126
22a.	Total Hand Value for 100% cotton woven fabric after bioscouring and conventional scoured	127
22b	Total Hand Value for 69:31 p/c blended woven fabric after bioscouring and conventional scoured	128
23a.	Colour strength (k/s value) of 100% cotton and 69:31 p/c blended woven dyed fabrics	132
23b.	Colour difference (L*) value of 100% cotton and p/c blended woven dyed fabric	133

## List of Tables

Table No.	Titles	Page No.
1.	Composition of raw cotton.	5
2.	Summary of textile properties of polyester and cotton	7
3.	Characteristics of process waste streams of textiles mills	17
4.	Condition necessary to ensure no inhibition of biological treatments	19
5	Fabric specification	67
6	Chemical & auxiliaries	68
7	Enzymes selected for the study	68
8a	Commercial dyes selected for the study of 100% cotton plain woven fabrics	69
8b	Commercial dyes selected for the study of 61:39 p/c blended plain woven fabrics	69
9.	Schematic layout of the experimental work	70
10	Pilot study	71
11	Bleaching treatment of 100% cotton & p/c blended fabric	72
12	Dyeing of 100% cotton & 61:39 p/c blended fabric	73
13.	Description of primary hand expression	84
14	Microbial population consortium	101
15	Characterization of aerobic microorganisation present in the consortium	101
16	Characterization of anaerobic microorganisation present in the consortium	102
17	Chemical composition of cotton fibre	103
18	BOD and COD in scouring process	104
19a.i	Characteristics of 100% cotton grey woven fabric	107

<b>Table No.</b>	<b>Titles</b>	<b>Page No.</b>
19a.ii	Kawabata Hand Values, wettability and whiteness Index of 100% cotton grey woven fabrics	107
19b.i	Properties of p/c blended grey woven fabric	108
19b.ii	Kawabata Hand Values, Wettability and whiteness Index of p/c blended grey woven fabric	108
20	Weight loss percentage of 100% Cotton plain woven fabric after Bioscouring and Conventional Scouring treatment	109a
21	Weight loss percentage of p/c blend plain woven fabric after Bioscouring and Conventional Scouring treatment	109b
22	Linear density of 100% Cotton plain woven fabric	111a
23	Linear density of p/c blend plain woven fabric	111c
24	Fabric Count & Cover Factor of 100% Cotton plain woven fabric	112a
25	Fabric Count & Cover Factor of p/c blend plain woven fabric	112f
26	Areal Density ( $\text{g/m}^2$ ) of 100% Cotton plain woven fabric	115a
27	Areal Density ( $\text{g/m}^2$ ) of p/c blend plain woven fabric	115d
28	Yarn Crimp Percentage of 100% Cotton plain woven fabric	116a
29	Yarn Crimp Percentage of p/c blend plain woven fabric	116d
30	Dimensional Stability (Shrinkage %) of 100% Cotton plain woven fabric	117a
31	Dimensional Stability (Shrinkage %) of p/c blend plain woven fabric	117d
32	Breaking load (kg) & Elongation (%) of 100% Cotton plain woven fabric	119a
33	Breaking load (kg) & Elongation (%) of p/c blend plain woven fabric	119d

<b>Table No.</b>	<b>Titles</b>	<b>Page No.</b>
34	Tearing strength of 100% Cotton plain woven fabric	120a
35	Tearing strength of p/c blend plain woven fabric	120d
36	Whiteness index of 100% Cotton plain woven fabric after bioscouring and conventional scouring treatment	122a
37	Whiteness index of 100% Cotton plain woven fabric after bioscouring and conventional scouring treatment	122c
38	Wettability test of 100% Cotton plain woven fabric after Bioscouring and Conventional scouring treatment	123a
39	Wettability test of 100% Cotton plain woven fabric on Bioscouring and Conventional scouring treatment after bleaching	123b
40	Wettability test of p/c blend plain woven fabric after Bioscouring and Conventional scouring treatment	123c
41	Wettability test of p/c blend plain woven fabric on Bioscouring and Conventional scouring treatment after bleaching treatment	123d
42	Kawabata Evaluation System – Fabric - Result of Hand Value	125a
43	Kawabata Evaluation System – Fabric - Result of: Total Hand Value	126a
44	Washing fastness of 100% cotton woven fabrics after disperse/reactive dyeing	129a
45	Washing fastness of 69:31 polyester/cotton blended woven fabrics after disperse/reactive dyeing	129b
46	Perspiration fastness properties of 100% cotton fabric	130a
47	Perspiration fastness properties of p/c blended fabric	130b
48	Rubbing fastness of 100% Cotton fabric after reactive dyeing	130c

<b>Table no.</b>	<b>Titles</b>	<b>Page No.</b>
49	Rubbing fastness of p/c blend fabric after disperse/reactive dyeing	130d
50	Light fastness of 100% cotton plain woven fabric after reactive dyeing	131a
51	Light fastness of p/c blended plain woven fabric after disperse/reactive dyeing	131b
52	Dye strength of 100% cotton plain woven fabric after reactive dyeing	132a
53	Dye strength of 69:31 polyester/cotton blended plain woven fabric after disperse/reactive dyeing	132b
54	Part : 1- Comparative study of 100% Cotton Plain woven Bioscoured and Conventional scoured treated fabric	134a
55	Part: 2 - Comparative study of 61:39 P/C blend Plain woven Bioscoured and Conventional scoured treated fabric	134b
56	Part: 3 - Comparative study of 100% Cotton and 61:39 P/C blend plain woven Bioscoured and Conventional scoured fabric	134c
57	Comparative study of Colour fastness and Colour strength of 100% Cotton fabrics after dyeing with Reactive dye	134d
58	Comparative study of Colour fastness and Colour strength of 69:31 Polyester/Cotton blended fabrics after dyeing with Disperse/Reactive dye.	134e

## List of Plates

<b>Plate No.</b>	<b>Titles</b>	<b>Page No.</b>
1.	Microbiological scouring tank	85a
2.	Microbiological scouring solution	87a
3.	Microbiological scouring tank with treated samples	87b
4.	Material soaked in Microbiological scouring solution	90a
5.	100% Cotton yarn in hank form for microbiological scouring	90b
6.	Microbial scoured samples kept for drying	90c
7.	Grey and microbial scoured sample	140a