Acknowledgement

I would like to take this opportunity to express my deep sense of gratitude to my guide Prof. Dr. S. S. Sarawade, Modern Education Society’s College of Engineering, Pune. He has continuously and consistently encouraged me for doing this research. It would not have been possible for me to complete this research work without his painstaking efforts in guiding this research work. I sincerely thank him, for his affection and enthusiasm, consistent guidance and help at every stage of this research work.

I would like to express my sincere gratitude to Dr. S. A. Halkude, Principal, Walchand Institute of Technology (WIT), Solapur for his valuable help and constant encouragement. I am also grateful to Prof. P. R. Kulkarni - Head- Mechanical Department, WIT, Solapur for supporting me throughout this research work.

I would like to thank Mr. Vivek Hanchate, Mr. Ashutosh Kalshetti of Tata Technologies, Pune and Mr. Abhishek Khairatkar, Automotive Research Association of India, Pune for helping me to finalize the data during this work. I would like to thank Mr. Prashant Hupare, Mr. Basawraj Mashalkar, Md. Shoaib Sayyed for helping me to carry out experimental work. I would like to thank Mr. A. S. Gavasane for providing me research papers which played important role in this research. I am also thankful to Prof. D. D. Maslekar for helping me during this research work.

Lastly I would like to thank my family members and all those who directly or indirectly helped me in completing this research work.

Mr. S. B. Tuljapure